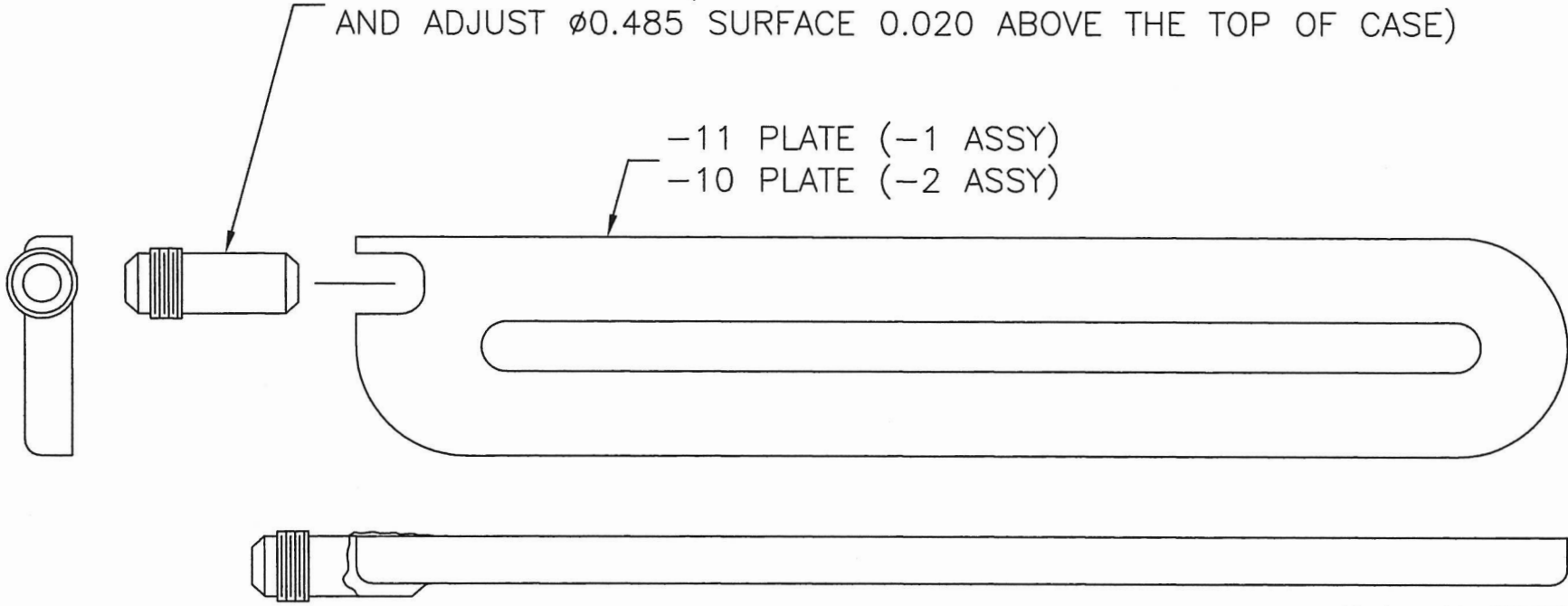


SEAL WELD ALL ADJOINING SURFACES OF FITTING, WELD PER EPS-1003 CLASS C

| SHEET | REV | ECO | DATE | DESCRIPTION | APR | CHK |
|-------|-----|-----|----------|--|-----|-----|
| 1,2 | A | | 01/16/01 | ADDED R0.875, R0.200, R0.125, -11 PLATE | REB | LS |
| 1,2 | B | | 03/28/07 | NOTE "END 0.125 CORNER RADIUS" WAS ON S-9121. ADDED DIM 7.600, & REF TO 8.000. | REB | LS |
| 1,2 | C | | 7/1/2013 | CORRECTED VIEWS TO MATCH | DW | LS |
| 2 | D | | 10/07/15 | R0.125 OF -10/-11 WAS ON BOTTOM SIDE; 0.360 SLOT DEPTH ADDED FOR MACHINING RIGIDITY; FOR -1, -11 PLATE WAS -10; FOR -2, -10 PLATE WAS -11. | | |

S-9125-1 FITTING (INSERT FITTING FULLY INTO CASE
AND ADJUST $\phi 0.485$ SURFACE 0.020 ABOVE THE TOP OF CASE)



-11 PLATE (-1 ASSY)
-10 PLATE (-2 ASSY)

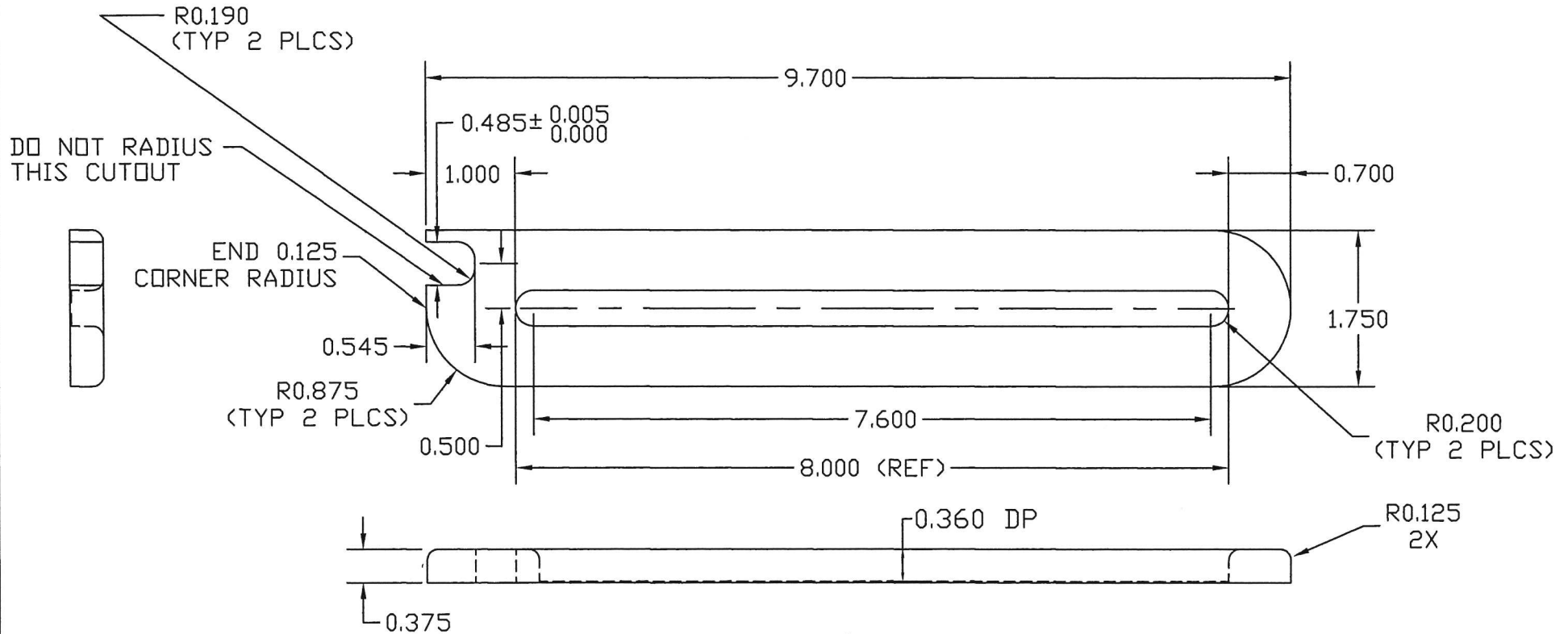
-1 ASSEMBLY (SHOWN)
-2 ASSEMBLY (OPPOSITE)

| | | | |
|------|------|--------------------------------|------------------------|
| | 1 | S-9521-11 | PLATE |
| 1 | 1 | S-9125-1 | FITTING |
| 1 | | S-9521-10 | PLATE |
| -2 | -1 | PART NUMBER | |
| ASSY | ASSY | | |
| QTY. | QTY. | Paravion® Technology Inc. | TITLE CASE ASSEMBLY |
| | | | DRAWING NO. S-9521 |
| | | DIMENSIONS IN INCHES | DRAWN BY RHSM |
| | | TOLERANCES EXCEPT WHERE NOTED: | APRVD BY REB |
| | | .X = ± .1 | CHK'D BY REB |
| | | .XX = ± .05 | DATE 06/12/96 |
| | | .XXX = ± .010 | REV D |
| | | ANGLES = ± 1° | ECO |
| | | | DO NOT SCALE DRAWING |
| | | | SHEET 1 OF 2 |

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BREAK ALL SHARP EDGES

MATERIAL: 6061-T6 QQ-A-250/11 AMS 4027
 STOCK: 0.375 X 1.75 BAR
 SURFACE FINISH $\sqrt{125}$



-10 PLATE (SHOWN)
 -11 PLATE (OPPOSITE)

BREAK ALL SHARP EDGES

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PROTO

N/C

| | | | | | |
|-----------------------------------|--|---|--------------|-----------------------|----------|
| Paravion® Technology Inc. | | TITLE CASE ASSEMBLY | | DRAWING NO. S-9521 | |
| DIMENSIONS IN INCHES | | DRAWN BY | APRVD. BY | CHK'D BY | DATE |
| TOLERANCES EXCEPT WHERE NOTED: | | RHSM | REB | REB | 06/12/96 |
| .X = ± .1 | | | | | REV D |
| .XX = ± .05 | | | | | ECO |
| .XXX = ± .010 | | | | | |
| ANGLES = ± 1° | | DO NOT SCALE DRAWING | | | SHEET |
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